



Dart Aerospace Ltd.
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D4108-047
Job Sheet 182888



Part No: D4108-047

Job Qty: 1 ea

Part Name: Sill Doubler Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/5/18

Job Tracking No:

Due Date: 9/21/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV B SHEET 5 IPP REV:A NEW ISSUE 10-09-24 JLM VERIFIED BY:DD IPP Rev:B 10.12.03 as per dwg rev.B DD verf:EC

Ship Via:

5750

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Small Fab-4	6	OCT 16 2018
110	Small Fab	1 pcs	9/21/18	9/21/18	0.00	0.45	Small Fab-5	3-89	DAS
120	QC	1 pcs	9/21/18	9/21/18	0.00	0.00	QC5	38	38
130	Packaging	1 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3-2	57077	57077
140	QC21-SA	1 Ea	9/21/18	9/21/18	0.00	0.00	QC21		OCT 19 2018

Part Op 110 - 1- ASSEMBLE AS PER DWG

Descriptions: 120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

DAS
21
9-89

OCT 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3622-1	Ball Stud	1 Ea (1 ea)	90-Start up Operation	5112683
D4108-7	Bracket	1 pcs (1 ea)	90-Start up Operation	5115524
MS21043-5	Nut	1 Ea (1 ea)	90-Start up Operation	5083544
NAS1149C0532R	Washer	2 Ea (2 ea)	90-Start up Operation	5089242

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3622-1	1	7	0
	D4108-7	1	0	0
	MS21043-5	1	211	0
	NAS1149C0532R	2	568	0

Part Specifications

Specifications could not be found.

Plex 9/5/18 1:36 PM dart.white.jesse



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Container No: S118912



Part: D4108-047

Job No: 182888

Serial No/Batch: S118912

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/16/19